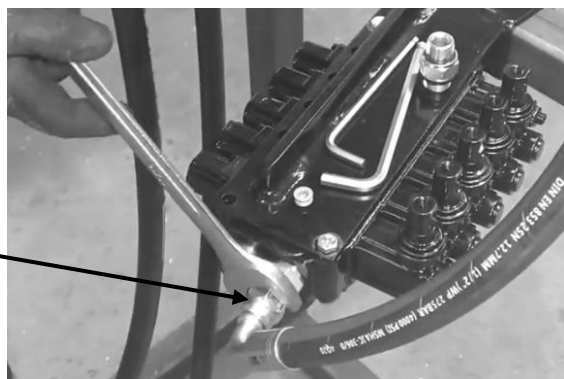


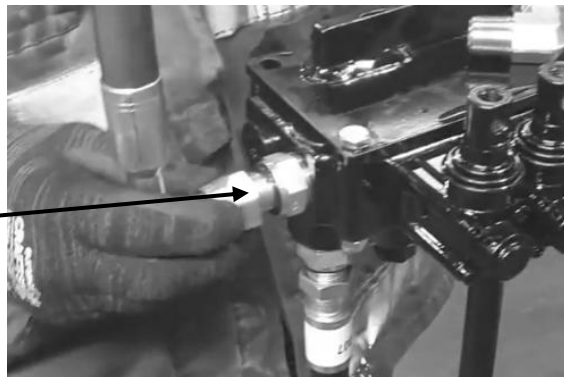
How to Fit 2nd Tier Valve Bank | To Brevini Main Valve Bank



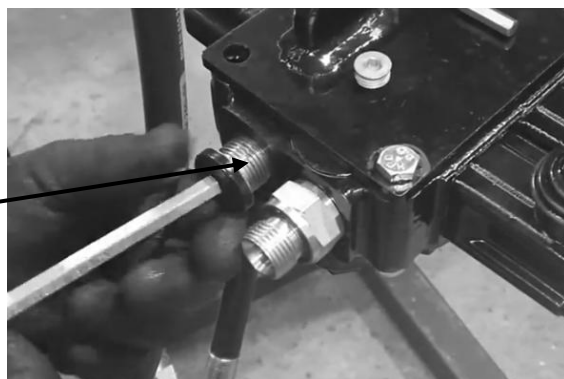
1. On the main valve bank, unscrew the hose from the left-hand side that is going to the pressure relief cartridge.



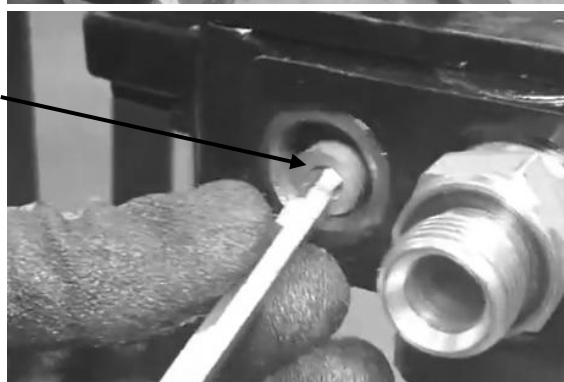
2. Once removed from the main valve bank, connect this to the new 2nd-tier valve bank. The other end of this hose stays connected to the pressure relief cartridge.



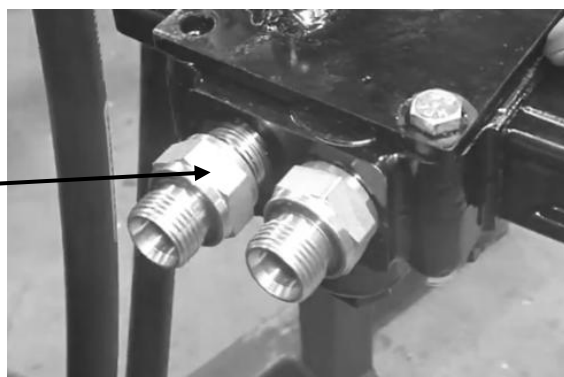
3. Back on the main valve bank, remove the bung



4. Screw in the Brevini power beyond plug (aka High Pressure Carryover Plug)
This is a specialist part that is made specifically for Brevini valve banks and is very important.



5. Once the power beyond fitting is in, screw in the hose connector fitting



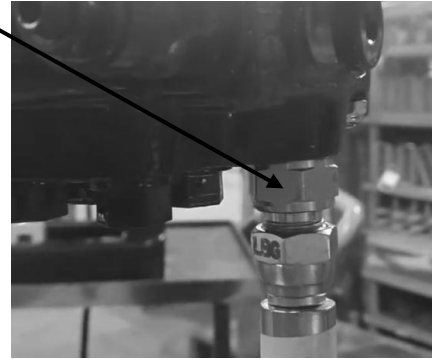
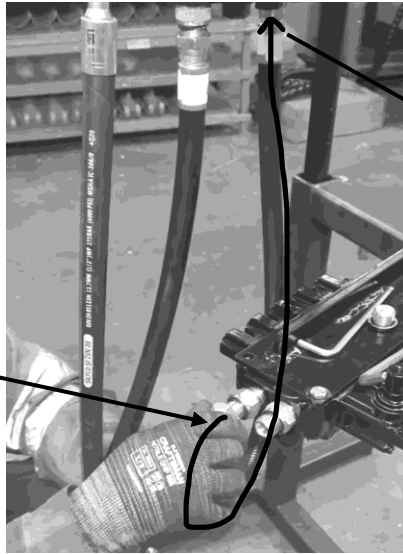
How to Fit 2nd Tier Valve Bank | To Brevini Main Valve Bank



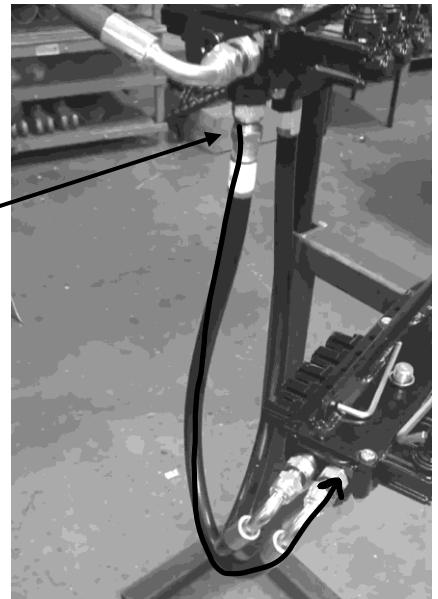
6. Use the hose supplied to connect the 2 valve banks.

On the main valve bank, it connects to the fitting you screwed in during step 5.

On the 2nd tier valve bank it connects to the fitting on the far right of the valve bank.



7. The dump hose coming out of the bottom left side of the 2nd tier valve bank is to be fitted to the front port of the 1st tier valve.



Hose to Pressure Relief Cartridge

2nd Tier Valve Power Hose

2nd Tier Valve Dump Hose

Power Beyond Fitting (in valve bank)