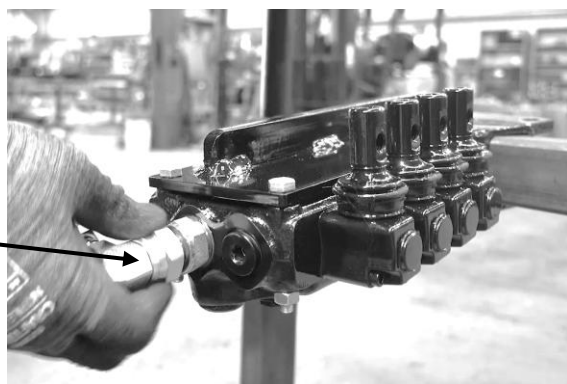


How to Fit 2nd Tier Valve Bank | To Walvoil SD5 & SD11 Main Valve Bank

1. On the main valve bank, unscrew the hose from the left-hand side that is going to the pressure relief cartridge.



2. Once removed from the main valve bank, connect this to the fitting on the left-hand side of the new 2nd-tier valve bank.



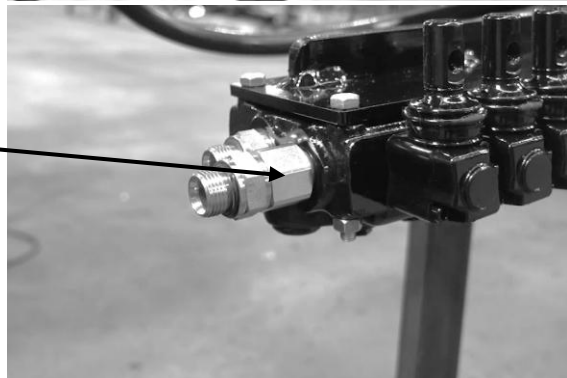
The other end of this hose stays connected to the pressure relief cartridge.

3. Back on the main valve bank, remove the bung



4. Screw in the power beyond plug (aka High Pressure Carryover Plug)

This is a specialist part that is made specifically for each Walvoil valve bank and is very important in the process. There are different power beyond plugs for each valve type. (SD11 & SD5)



If you have the incorrect power beyond plug, please contact your local dealer or parts@farmgear.co.nz



Walvoil SD5
Power Beyond Plug



Walvoil SD11
Power Beyond Plug

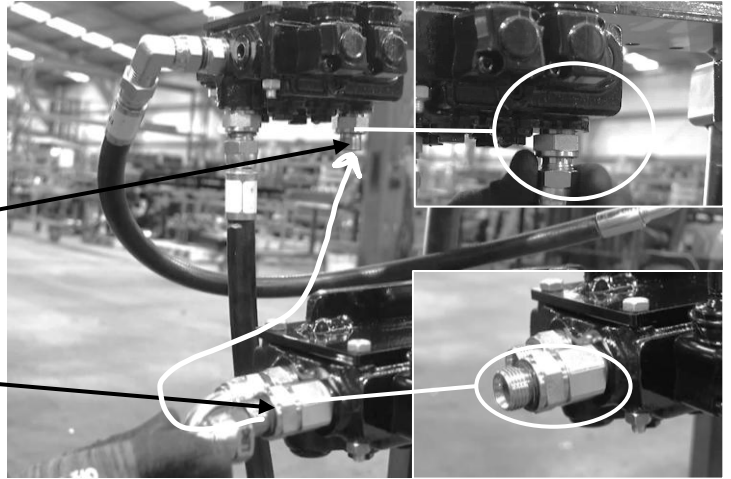


How to Fit 2nd Tier Valve Bank | To Walvoil SD5 & SD11 Main Valve Bank

5. Use the 'power hose' supplied to connect the 2 valve banks.

On the 2nd tier valve bank the power hose connects to the fitting on the far right of the valve bank.

On the main valve bank, it connects to the fitting you screwed in during step 4 (power beyond plug) .



7. Connect the dump hose to the fitting coming out of the bottom left side of the 2nd tier valve bank.

Then connect this to the 2nd port of the 1st tier valve. (not the power beyond the plug!)



Hose to Pressure Relief Cartridge /
Interchangeable Hydraulics Cartridge

2nd Tier Valve Power Hose

2nd Tier Valve Dump Hose

Power Beyond Fitting (in valve bank)